



emco dirt collection wells

# Maximum design freedom for every situation

With emco dirt collection wells, customised curved or chamfered shapes, can be easily achieved. Architecturally inviting entrances, in particular, demand a harmoniously integrated entrance mat. The wells are placed in the area with the highest dirt frequency. The entrance mat is specifically adapted to the shape of the dirt collection well (type 5022) or extends as far as your want beyond it (type 5000) for greater creative freedom. Several variants are available including an extremely heavy-duty option.

## emcodirt collection wells

From a visual and functional perspective, the entrance mat is manufactured either in the same size without a frame, or more commonly - with a frame. The aluminium material is welded watertight and has a completely smooth interior for easy cleaning. Dirt collection wells are also available on request in stainless steel. The support profiles are made from the same material as the frame. They are spaced at distances from 150 mm to a maximum of 300 mm, with recesses for all-round water drainage.

The support profiles are always installed perpendicular to the entrance mat profiles for reasons of stability.

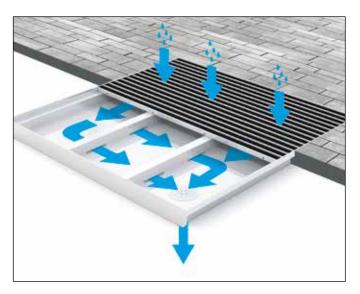
Easier and quicker installation due to the well's smooth underside.

Special cases: With types 5000 and 5000+, there is no surrounding edging frame for the entrance mat. MARSCHALL PREMIUM, MARSCHALL ORIGINAL and PLAZA are larger due to their special design and can be fitted with an additional frame on request. With types 5022 and 5022+, the frame for the emco entrance mat is incorporated into the well.

Heavy-duty solutions: In the event of heavy loading, such as overrolling with electric pallet trucks, types 5000+ and 5022+ are to be used. The mat/well system has a galvanised steel grid reinforcement and the support profiles are spaced at a maximum of 150 mm. This provides extra stability.

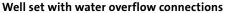
# Perfectly matched to the on-site conditions

The drainage system consists of a flat, corrosion-resistant stainless steel strainer and an aluminium or stainless steel waste pipe (depending on the well material) for onward connection to the waste water system.

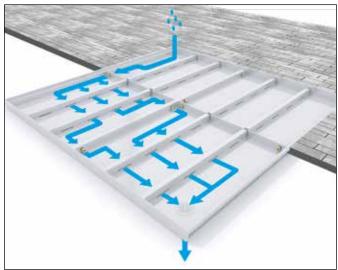


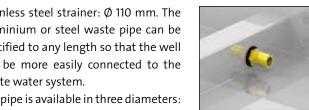
# Stainless steel strainer: Ø 110 mm. The aluminium or steel waste pipe can be specified to any length so that the well can be more easily connected to the waste water system.

The pipe is available in three diameters: Ø DN 50, DN 70 or DN 100.

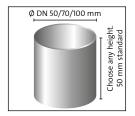


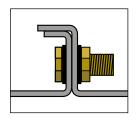
An emco dirt collection well unit can consist of either a single well, or multiple wells that are assembled in a modular fashion. Width, depth and even height are variable. You can specify every dimension of the unit.





We recommend including an outlet in every well segment. However, if only one drain is available beneath the well unit, multiple wells can be provided with brass water overflow connections. These also connect the wells together.





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emco dirt collection wells can accommodate any requirement and are available in either:

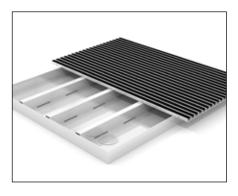
Aluminium or stainless steel and any construction height.

With or without edging frame for the entrance mat.

With or without grid for extra stability in the event of heavy overrolling.

No matter which you choose, every variant captures large volumes of dirt and contaminated water. Available on request with drainage system (except types 5512 to 5542).

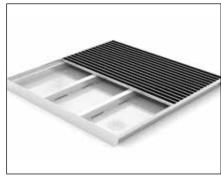
# Type **5000**



Despite the well's rectangular shape, you can be as creative as you like with the mats. Architecturally inviting entrances, in particular, demand a harmoniously integrated entrance mat. In these cases, the wells are located where the maximum dirt levels occur and the entrance mats are extended as far as you want beyond them.

There is no surrounding edging frame for the entrance mat. A frame can be added to the entrance mat you have chosen if required.

# Type **5022**

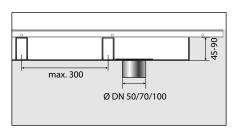


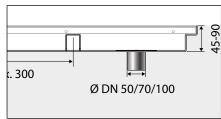
The support for the entrance mat is incorporated into the well. A separate installation frame is therefore no longer necessary. The entrance mat and well form a single unit and are 100% flush with each other, even in special shapes.

Туре
Material
Material thickness
Max. well dimensions
Standard design
Drainage option?
Standard drain position
Waste pipe length
Grid
U-profile distance
Edging (height)
Total height
For emco entrance mat

5000AL	5000CN	
aluminium	stainless steel	
3 mm	2 mm	
2,800 x 1,300 mm	1,300 x 1,300 mm	
no drain		
yes		
botton	bottom right	
variable up to 300 mm, standard: 50 mm		
no		
300	mm	
-	-	
variable, star	ndard: 70 mm	
MARSCHALI	L and PLAZA	

5022AL	5022CN
aluminium	stainless steel
3 mm	2 mm
2,800 x 1,300 mm	1,300 x 1,300 mm
no drain	
yes	
bottor	n right
variable up to 300 mm, standard: 50 mm	
no	
300 mm	
25 mm	24 mm
variable, standard: 70 mm	
MARSCHALL	

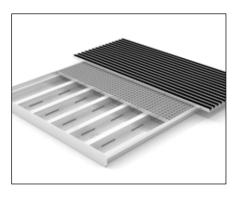




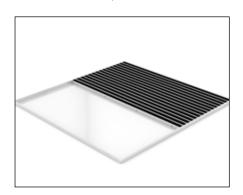
# Type **5000+**

# Type **5022+**

# Types **5512, 5517, 5522, 5542**







Designed for extreme loading. Overrolling with, for example, carts, shopping trolleys or electric pallet trucks is not a problem. Thanks to the short distances between the support profiles and an integral grid, these dirt collection wells are the best solution for heavy loads.

Other properties as for Type 5000

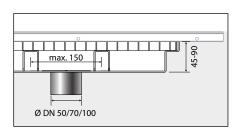
Other properties as for Type 5022

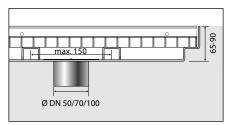
Type 55xx wells sit flush with the entrance mat across their width, depth and height. The well thus functions as a mat well with a frame recessed into the ground. These wells make installation in a floor screed significantly easier. The wells are also easy to clean and thus protect downstream floorings as well as the substructure.

5000AL+	5000CN+	
aluminium	stainless steel	
3 mm	2 mm	
2,800 x 1,300 mm	1,300 x 1,300 mm	
no drain		
yes		
botton	bottom right	
variable up to 300 mm, standard: 50 mm		
yes		
150 mm		
23 mm	22 mm	
variable, standard: 70 mm		
MARSCHALL and PLAZA		

5022AL+	5022CN+	
aluminium	stainless steel	
3 mm	2 mm	
2,800 x 1,300 mm	1,300 x 1,300 mm	
no drain		
yes		
bottom right		
variable up to 300 mm, standard: 50 mm		
yes		
150 mm		
47 mm	47 mm	
variable, standard: 70 mm		
MARS	CHALL	

55xxAL	55xxCN
aluminium	stainless steel
3 mm	2 mm
2,800 x 1,300 mm	1,300 x 1,300 mm
no drain	
n	0
	-
	-
n	0
depending on mat type: 15, 20, 25 and 45 mm	depending on mat type: 14, 19, 24 and 44 mm
MARSCHALL/DI	PLOMAT/PLAZA







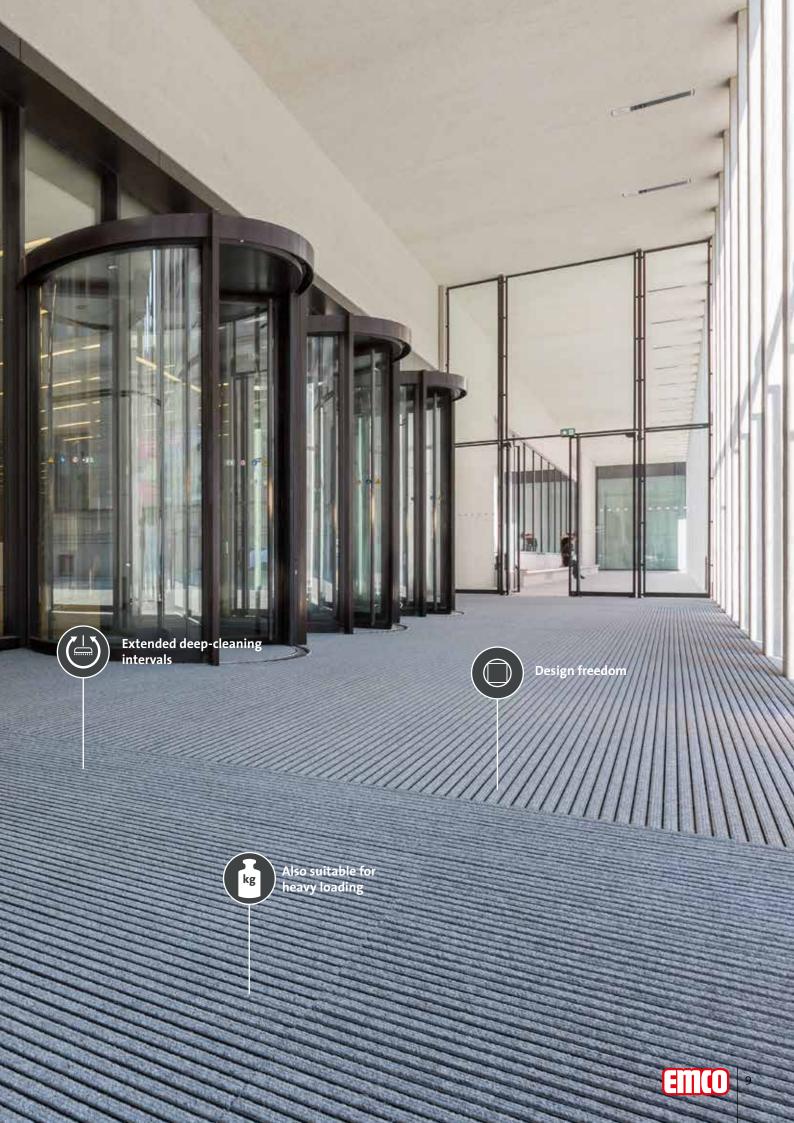
emco substructure

# Extremely effective with long cleaning intervals

emco substructures are a particularly effective alternative to emco dirt collection wells. They can handle exceptionally high dirt levels with extremely long cleaning intervals. Versions B and C are available in fixed installation heights, while version A offers flexible heights up to a maximum of 280 mm. emco substructures are designed for use in combination with the more resilient emco MARSCHALL PREMIUM and ORIGINAL and PLAZA entrance mats.







# emco substructure

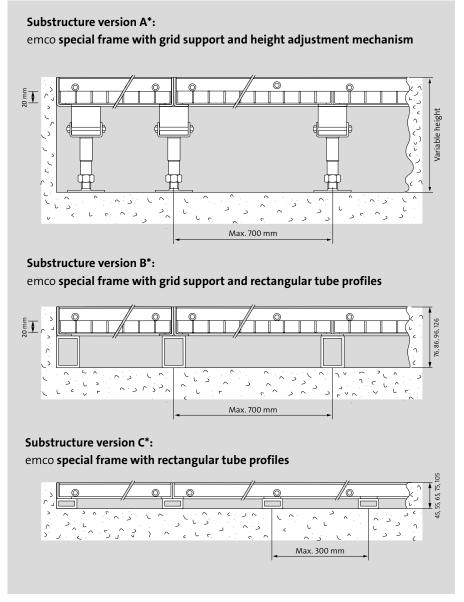
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Version A with grid and emco MARSCHALL ORIGINAL 522 S/R in floor profile

# emco dirt collection wells - substructures



**Substructure version A:** 

A supporting substructure (hot-dip galvanised) consisting of grids and tube profiles screwed to the underside; also featuring height-adjustable supports made of galvanised steel.

### **Substructure version B:**

A supporting substructure (hot-dip galvanised) consisting of grids and tube profiles screwed to the underside.

# **Substructure version C:**

A supporting substructure (hot-dip galvanised) consisting of tube profiles screwed to the underside.

<sup>\*</sup> Only for foot traffic, not suitable for pallet trucks or similar.

Version	Frame dimensions (H x W x D) in mm	Construction heights in mm
A with grid	46 x 25 x 3	195 - 280
B with grid	46 x 25 x 3	76, 86, 96, 126
C without grid	25 x 30 x 3	45, 55, 65, 75, 105
C without grid	46 x 25 x 3	66, 76, 86, 96, 126

**Structure:** emco installation frames consist of angled profiles (chromium-nickel steel); the corners are mitred and screwed in place using gusset plates. Large widths can be separated by using two angled profiles screwed together. Wall anchors are included in the delivery. Installation frame material: 1.4301 (V2A).

Awards









Memberships/Associations







# emco **service**



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- technical measuring service
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- Texts for invitations to tender can be downloaded from www.emco-bau.com www.ausschreiben.de

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